

# ZF6HP19/26/32 (Gen. 1)

Also fits Ford 6R60, 6R80.

# sonnax®

TIME TESTED • INDUSTRY TRUSTED®

1 Automatic Drive • P.O. Box 440 • Bellows Falls, VT 05101-0440 USA  
(800) 843-2600 • (802) 463-9722 • F: (802) 463-4059 • www.sonnax.com

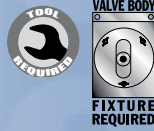
This Sonnax kit also is available, see [www.sonnax.com](http://www.sonnax.com) for details.



Zip Kit®  
ZF6-6R60-ZIP

Click on Sonnax part numbers to see more information.

## 1 95740-05K Oversized Converter Release Regulator Valve Kit

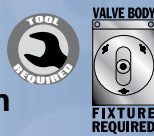


Helps cure:

- Excessive TCC slip, RPM & related codes
- Harsh lockup apply & release

Note: Requires tool kit F-95740-TL5 & the VB-FIX reaming fixture.

## 2 95740-11K Oversized Lubrication Control Valve Kit



Helps cure:

- Low converter pressure
- Lube failure

Note: Requires tool kit F-95740-TL11 & the VB-FIX reaming fixture.

## 3 95740-13K Oversized Bypass Clutch Control Valve Kit



Helps cure:

- Converter overheat
- Low TCC release pressure

Note: Requires tool kit F-95740-TL13 & the VB-FIX reaming fixture.

## 4 95740-03 .629" Outer Dia., .645" Length 95740-79 .657" Outer Dia., .725" Length Pressure Regulator Sleeves

Helps cure:

- Harsh or erratic line pressure
- Broken parts

## 5 95740-01K With sleeve .629" Outer Dia., .645" Length 95740-78K With sleeve .657" Outer Dia., .725" Length Oversized Pressure Regulator Valve Kits

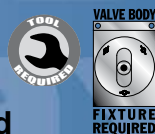


Helps cure:

- Delayed or no reverse
- Poor shift quality

Note: 95740-01K Requires tool kit F-95740-TL, 95740-78K Requires tool kit F-95740-TL78 & they both require VB-FIX reaming fixture.

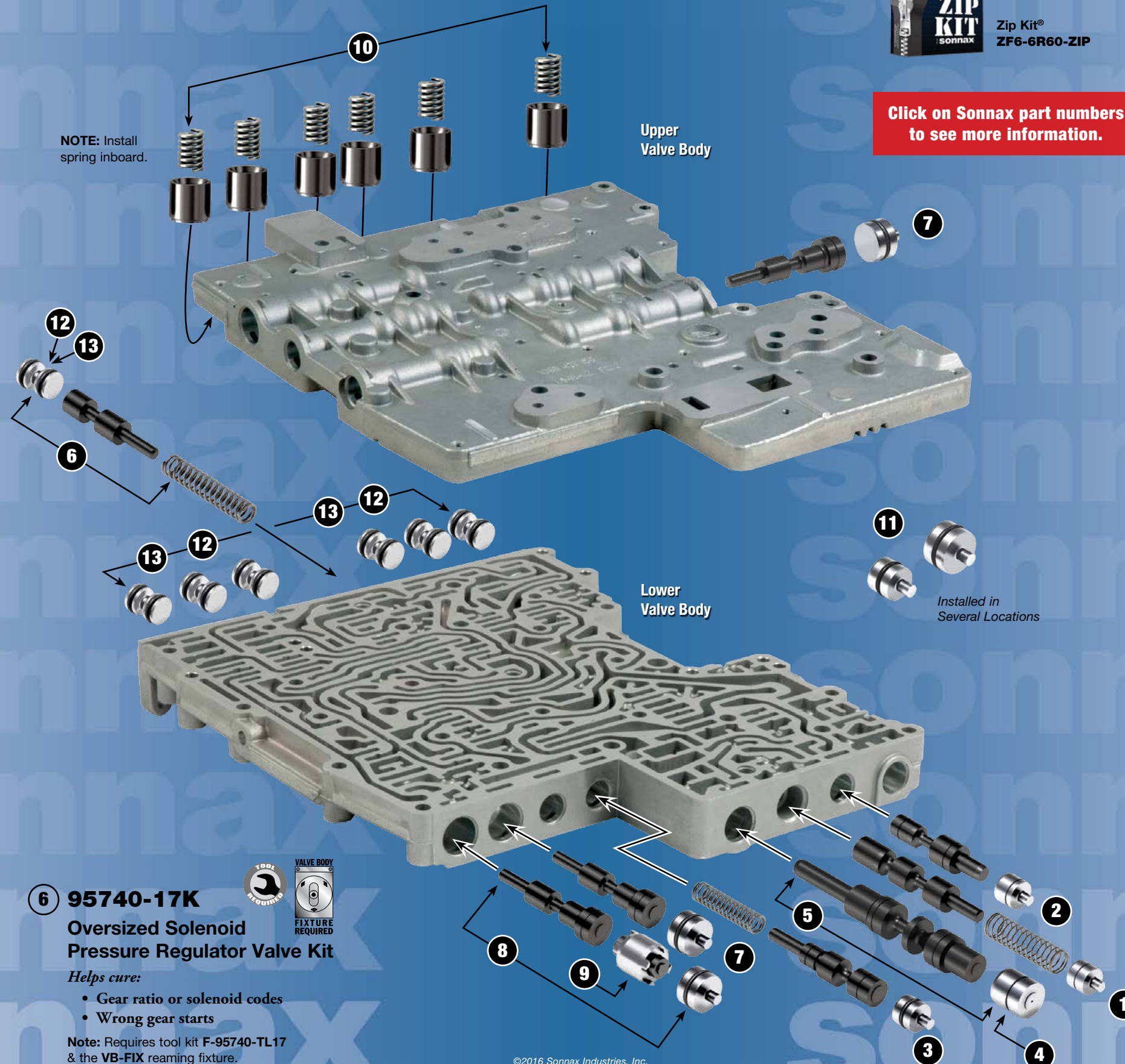
## 6 95740-17K Oversized Solenoid Pressure Regulator Valve Kit



Helps cure:

- Gear ratio or solenoid codes
- Wrong gear starts

Note: Requires tool kit F-95740-TL17 & the VB-FIX reaming fixture.



NOTE: Install spring inboard.

Upper Valve Body

Lower Valve Body

Installed in Several Locations



## 7 95740-08K Oversized Clutch D1 or E Control Valve Kit

Fits either of 2 Locations

Helps cure:

- Flare upshifts or downshift bind-ups
- Excessive clutch overlap & clutch distress

Note: Requires tool kit F-95740-TL8 & the VB-FIX reaming fixture.



## 8 95740-09K Oversized Clutch A Control Valve Kit

Helps cure:

- Flare upshifts or downshift bind-ups
- Excessive clutch overlap & clutch distress

Note: Requires tool kit F-95740-TL8 & the VB-FIX reaming fixture.

## 9 95740-21K Clutch A Control Boost Valve Kit

Helps cure:

- Delayed/Harsh forward engagement
- Flare/Neutral on 5-4 downshift

## 10 95740-15K Valve Body Accumulator Piston & Spring Kit 7 Sets (1 extra)

Helps cure:

- Firm up/downshift and/or engagement
- Erratic EDS solenoid control

## 11 95740-19K 6 large & 6 small plugs

## 12 95740-25K 4 plugs (Internal)

## 13 95740-30K 7 Plugs (Internal)

### O-Ringed End Plug Kits

Helps cure:

- Soft/Inconsistent shift feel

NOTE: To Identify between ZF6HP19, ZF6HP26, ZF6HP32 (all Gen. 1) and ZF6HP21, ZF6HP28, ZF6HP34 (all Gen. 2) valve bodies refer to ZF Identification guide found online at [www.sonnax.com](http://www.sonnax.com).